



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10400-041-12-PO
Job Sheet 185638



Part No: RB 92700-10400-041-12-PO **Job Qty:** 3 ea

Part Name: RH Mid Gauge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 12/14/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB 92700-10400-041 Rev.A. IPP Rev. A 18.10.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		12/14/18	0.00	0.00	Purchasing		DEC 20 2018
110	Packaging	3 pcs		12/14/18	0.00	0.00	Packaging2		DEC 20 2018
120	QC	3 pcs		12/14/18	0.00	0.00	QC6		38
130	Small Fab	3 pcs		12/14/18	0.00	0.30	Small Fab-2		9-89
140	QC	3 pcs		12/14/18	0.00	0.00	QC5		
150	Packaging	3 pcs		12/14/18	0.00	0.00	Packaging3		
160	QC21-SA	3 Ea		12/14/18	0.00	0.00	QC21		DEC 21 2018

Part Op **100** - Issue P/O: 041341 MANUFACTURE RB 92700-10400-041-12 AS PER DWG Supplier: ARROW TECH
Descriptions: MACHINE WORKS -Certificate of conformity is required
130 - Re-identify as required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB 92700-10400-041-12P	RH Mid Gauge	3 (1 ea)	100-Purchasing	5139178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB 92700-10400-041-12P	3	0	0

Part Specifications

ould not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S139179



Part: RB 92700 - 10400 - 041 - 12

Job No: 185638

Serial No/Batch: S139179

Revision: A

Inspector:

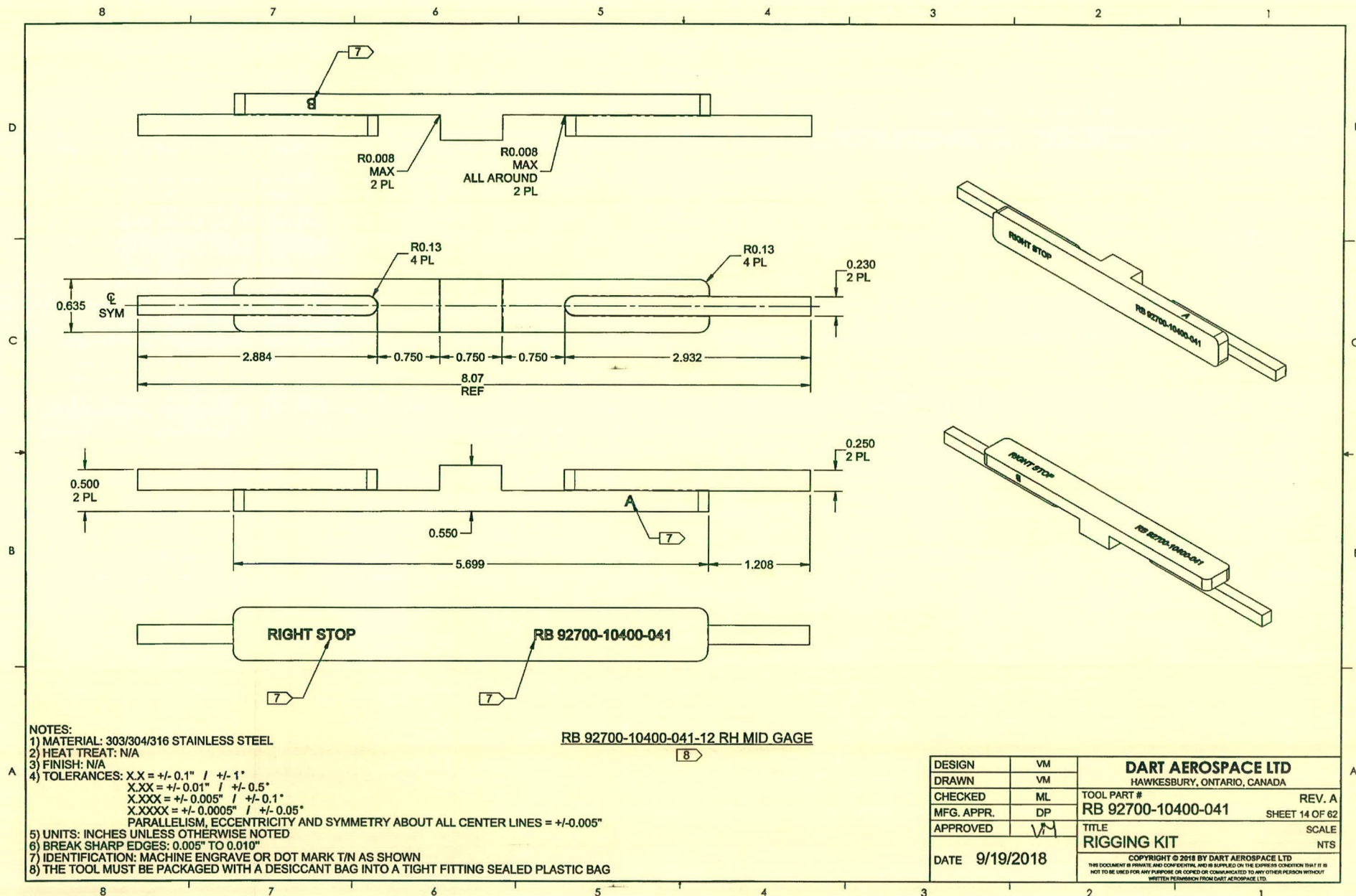
Exp Date:

Instructions:

Date: 12/20/18

Plex 10/31/18 9:20 AM dart.Lussier.Patrick

DEC 3 1930
DEC 3 1930





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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041341**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041341
PO Date: 10/12/18
Due Date: 12/14/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		RB 92700-10333-041-4P			Engine Drive Shaft Removal Tool Assy REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,450.00/Ea	\$4,350.00
Line Item Note SIOP													
2	185583	RB 92700-10300-041-1P			Seal Installation Tool REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,098.00/Ea	\$3,294.00
Line Item Note SIOP													
3	185584	RB 92700-10328-041P			Sight Gage Removal Tool REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$627.00/Ea	\$1,881.00
Line Item Note SIOP													
4	185585	RB 92700-10308-041-4P			Input Module Seal Installer Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,856.00/Ea	\$5,568.00
Line Item Note SIOP													
5	185613	RB 92700-10750-101P			Torque Adapter REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$233.00/Ea	\$699.00
Line Item Note SIOP													
6	185614	RB 92700-10750-102P			Input Module Wrench REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$145.00/Ea	\$435.00
Line Item Note SIOP													

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PO041341

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
7	185615	RB 92700-10314-101P			Torque Reactor REV A	Firmed	-	12/21/18 DEC 20 2018 3X DEC 19 2018	3 Ea	0 Ea	3 Ea	\$264.75/Ea	\$794.25
Line Item Note SIOP													
8	185619	RB 92700-10350-041-5P			Seal Remover Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,801.00/Ea	\$5,403.00
Line Item Note SIOP													
9	185620	RB 92700-10309-042P			Tail Blade Wrench (De-Ice) Weldment Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$745.00/Ea	\$2,235.00
Line Item Note SIOP													
10	185621	RB 92700-10307-041P			TR Nut Wrench REV A	Firmed	-	12/21/18	2 Ea	0 Ea	2 Ea	\$1,694.00/Ea	\$3,388.00
Line Item Note SIOP													
11	185622	RB 92700-10301-041P			Pitch Beam Puller REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$0.01/Ea	\$0.03
Line Item Note SIOP													
12	185623	RB 92700-10329-041-4P			Removal Tool Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,543.00/Ea	\$4,629.00
Line Item Note SIOP													
13	185626	RB 92700-10340-101P			Bearing Spanner Wrench REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$436.00/Ea	\$1,308.00
Line Item Note SIOP													
14	185627	RB 92700-10305-041-4P			Tail Gear Box & Input Gear Box Seal Installer Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,180.00/Ea	\$3,540.00
Line Item Note SIOP													



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Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
15	185628	RB 92700-10356-041P			Bearing Alignment Tool REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$967.00/Ea	\$2,901.00
Line Item Note SIOP													
16	185663	RB 92700-10334-042P			Engine Lifting Sling REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$0.01/Ea	\$0.03
Line Item Note SIOP													
17	185665	RB 92700-10355-101P			Torque Adapter REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,448.00/Ea	\$4,344.00
Line Item Note SIOP													
18	185616	RB 92700-10349-041-5P			Handle Assembly REV A5	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$998.00/Ea	\$2,994.00
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10349-041													
19	185617	RB 92700-10349-041-8P			Seal Case Remover Assembly REV A5	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$998.00/Ea	\$2,994.00
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10349-041													
20	185618	RB 92700-10349-041-12P			Seal Ring Remover Assembly	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$998.00/Ea	\$2,994.00
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10349-041													
21	185624	RB 92700-10303-041-4P			Plate Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,268.50/Ea	\$3,805.50
Line Item Note SUB ASSY FOR TOP LEVER RB 92700-10303-041													
22	185625	RB 92700-10303-041-6P			Wrench Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,268.50/Ea	\$3,805.50
Line Item Note SUB ASSY FOR TOP LEVER RB 92700-10303-041													
23	185629	RB 92700-10400-041-6P			Rig Plate Screw REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													

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Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
24	185633	RB 92700-10400-041-7P			Pitch Stop Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
25	185634	RB 92700-10400-041-9P			Rig Gauge Plate (Spares) REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
26	185636	RB 92700-10400-041-11P			TRS Left Stop Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
27	185638	RB 92700-10400-041-12P			RH Mid Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
28	185639	RB 92700-10400-041-13P			TR Mid Block REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
29	185640	RB 92700-10400-041-14P			Roll Stop Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
30	185641	RB 92700-10400-041-16P			Coll Stop Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
31	185642	RB 92700-10400-041-18P			Limiter Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
32	185643	RB 92700-10400-041-20P			LH Mid Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52

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PURCHASE ORDER

PO041341

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
33	185644	RB 92700-10400-041-22P			Fwd Mid Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
34	185645	RB 92700-10400-041-24P			RH Mid Gauge REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
35	185646	RB 92700-10400-041-26P			Mix Pin P / C / R REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
36	185647	RB 92700-10400-041-28P			Mix Pin Yaw REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
37	185648	RB 92700-10400-041-30P			Rig Pin Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
38	185649	RB 92700-10400-041-33P			Boost Col Low REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
39	185650	RB 92700-10400-041-36P			3.5" Pin Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
40	185651	RB 92700-10400-041-39P			9" Pin Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													



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PURCHASE ORDER **PO041341**

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
41	185652	RB 92700-10400-041-41P			16" Pin Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
42	185654	RB 92700-10400-041-43P			Cockpit - Rig Pins REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
43	185655	RB 92700-10400-041-45P			5" Pin Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
44	185656	RB 92700-10400-041-49P			Boost Mid Pin REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
45	185657	RB 92700-10400-041-52P			Rotor Head - Cross Bar REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
46	185658	RB 92700-10400-041-63P			Cyclic - Rig Block Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
47	185659	RB 92700-10400-041-64P			Rotor Head - Rig Plate REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$213.84/Ea	\$641.52
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
48	187839	RB 92700-10307-041P			TR Nut Wrench REV A	Firmed	-	12/14/18	1 Ea	0 Ea	1 Ea	\$1,694.00/Ea	\$1,694.00
												Grand Total:	\$79,094.31



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PURCHASE ORDER PO041341

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in black ink, appearing to be "Plex", located to the right of the Terms & Condition text.

Plex 12/17/18 2:31 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 356

PAGE 1 OF 2

Date: 12/14/2018
PO Ref: 041341 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
3	SEAL INSTALLATION TOOL	RB 92700-10300-041
3	PLATE ASSEMBLY	RB 92700-10303-041
3	WRENCH ASSEMBLY	RB 92700-10303-041
3	TGB & IGB SEAL INSTALLER ASSEMBLY	RB 92700-10305-041
2	TR NUT WRENCH	RB 92700-10307-041
3	TAIL BLADE WRENCH (DE-ICE) WELDMENT	RB 92700-10309-042
3 ✓	TORQUE REACTOR	RB 92700-10314-101 ✓
3	SIGHT GUAGE REMOVAL TOOL	RB 92700-10328-041
3	ENGINE DRIVE SHAFT REMOVAL TOOL ASS	RB 92700-10333-041
3	BEARING SPANNER WRENCH	RB 92700-10340-101
3	SEAL REMOVAL ASSEMBLY	RB 92700-10350-041
3 ✓	BEARING ALIGNMENT TOOL	RB 92700-10356-041 ✓
3	TORQUE ADAPTER	RB 92700-10750-101
3	INPUT MODULE WRENCH	RB 92700-10750-102
3	RIG PLATE SCREW	RB 92700-10400-041-6
3	PIT STOP GUAGE	RB 92700-10400-041-7
3	RIG GUAGE PLATE (SPARES)	RB 92700-10400-041-9

Received by: _____
Packaged by: _____
Checked by: _____

Thank You



**PHGE Machineworks dba
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29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 356

PAGE 2 OF 3

Date: 12/14/2018
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Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
3	TRS LEFT STOP GUAGE	RB 92700-10400-041-11
3 ✓	RH MID GUAGE	RB 92700-10400-041-12 ✓
3	TR MID BLOCK	RB 92700-10400-041-13
3	ROLL STOP GUAGE	RB 92700-10400-041-14
3	COLL STOP GUAGE	RB 92700-10400-041-16
3	LIMITER GUAGE	RB 92700-10400-041-18
3	LH MID GUAGE	RB 92700-10400-041-20
3	FWD MID GUAGE	RB 92700-10400-041-22
3	RH MID GUAGE	RB 92700-10400-041-24
3	MIX PIN P / C / R	RB 92700-10400-041-26
3	MIX PIN YAW	RB 92700-10400-041-28
3	RIG PIN ASSEMBLY	RB 92700-10400-041-30
3	BOOST COL LOW	RB 92700-10400-041-33
3	3.5" PIN ASSEMBLY	RB 92700-10400-041-36
3	9" PIN ASSEMBLY	RB 92700-10400-041-39
3	16" PIN ASSEMBLY	RB 92700-10400-041-41
3	COCKPIT - RIG PINS	RB 92700-10400-041-43

DAS
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9-89

Received by: _____
Packaged by: AS
Checked by: CS

Thank You



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29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
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Packing Slip

NO. 356

PAGE 3 OF 3

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CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
3	5" PIN ASSEMBLY	RB 92700-10400-041-45
3	BOOST MID PIN	RB 92700-10400-041-49
3	ROTOR HEAD - CROSS BAR	RB 92700-10400-041-52
3	CYCLIC - RIG BLOCK ASSEMBLY	RB 92700-10400-041-63
3	ROTOR HEAD - RIG PLATE	RB 92700-10400-041-64

Received by: _____

Packaged by: AMP

Checked by: Q.E.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:041341 ✓

Dated: 12/14/2018 ✓

Our Order / Job No:041341-27AWT

Order Qty:3 ✓

Part Name :RH MID GUAGE

Part Number: RB 92700-10400-041-12 ✓

Lot Size:N/A

Ship Date: 12/14/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB 92700-10400-041-12

Rev:A

Material Size and Type: -12/303 SS

Material Specifications: SS: AMS 5640, ASTM A314, ASTM A582

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 12/17/18

Signed: _____

PHGE Machine Works LLC dba Arrow Tech Machine Works
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Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

DA
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